

Procedures

for Attaching Finished Floor Goods to Maxxon® Underlayments

Maxxon® Floor Underlayments are smooth and dense enough to receive all types of glue-down finished floor materials.

Before, during and after installation of a Maxxon underlayment, building interior shall be enclosed and maintained at a temperature above 50 °F (10 °C) until structure and subfloor temperatures are stabilized. Provide continuous ventilation and adequate heat to remove moisture rapidly from the area until the underlayment is dry. Provide mechanical ventilation if necessary. Under the above conditions, a 3/4" (19 mm) thick underlayment is usually dry in 5 to 7 days. Low temperatures or high humidity will lengthen the drying time.

To ensure the most effective bonding possible, the following steps are recommended.

(1) Check for Dryness

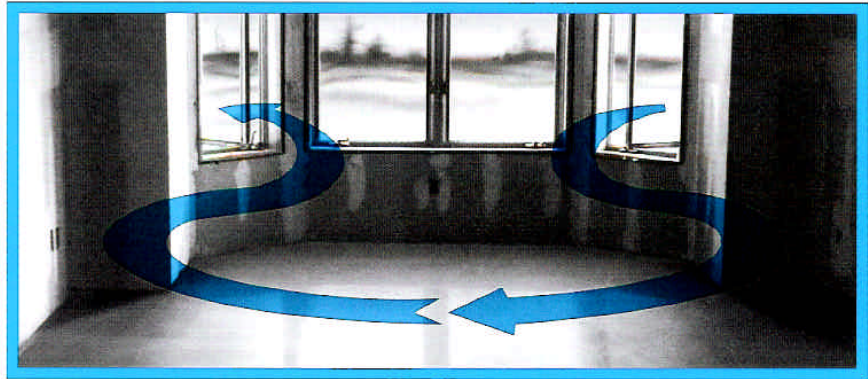
Check for dryness using the recommended procedure of taping a 24" x 24" (609 mm x 609 mm) section of plastic to the surface of the underlayment; or lay a flat, 24" x 24" (609 mm x 609 mm), high-density, smooth rubber mat weighted down on the underlayment surface. If no condensation or darkening of the slab occurs in 48 to 72 hours, the underlayment is considered dry and ready for the following steps. If a moisture meter is to be used, use a Delmhorst, model G-79. The reading should be 5% or less for glue-down goods. Perform additional tests if necessary.

Maxxon Corporation does not recommend the use of calcium chloride tests to determine moisture content in Maxxon underlayments. Based on our experience and test comparisons the calcium chloride test generates erroneous data. This is due to the fact that Maxxon underlayments are porous and the calcium chloride absorbs moisture from the air through the underlayment.

If any gouges or nicks occur from construction traffic, contact your Maxxon dealer for repair procedures.

(2-a) Applying Maxxon Overspray

Porosity of the floor is a prime factor in the drying rate of adhesives. This porosity factor may reduce the effective adhesive open time. An application of Maxxon Overspray will minimize the porosity factor.



Good ventilation is necessary. Open windows approximately 3"-4" (76 mm-101 mm) until underlayment is dry.

Before priming, test the underlayment for dryness. The underlayment must be fully dry before priming.

Dilution Rate

Maxxon Overspray —
4 parts water to 1 part Overspray

After diluting per the above rate, spray or roll the Maxxon Overspray at a rate of 300 sq. ft. (27.87 m²) per gallon of mix.

Make certain surface to receive the Overspray is free of mud, oil, grease and other contaminants. For maximum results, the Overspray is applied about 1-2 hours prior to adhesive application. Latex adhesives will not achieve maximum bond until moisture has dissipated. (Note: Level-Right FS-10 and Level-Right Plus do not need to be primed.)

(or 2-b) Maxxon Acrylic Sealer or Maxxon Overspray (Optional)

Occasionally the underlayment surface needs to be left open for long periods of time during demountable partition construction and office leasing. The Maxxon Acrylic Sealer or Maxxon Overspray have been developed to act as a temporary wearing surface during this time.

After Step 1 is completed, dilute Acrylic Sealer or Overspray 4:1 by adding 4 gallons (15.1 L) of water to 1 gallon (3.8 L) of Acrylic Sealer or Overspray. Spray or roll this dilution at a rate of 200 sq. ft. (18.58 m²) per gallon of mix.

Important

1) Concrete moisture or vapor emission must be eliminated by others prior to a Maxxon underlayment application for below grade, on grade or suspended slabs.

2) Maxxon Overspray and Acrylic Sealer are non-flammable. Do not freeze. Do not ingest. Overspray or Acrylic Sealer equipment may be cleaned with soap and water.

3) Where floor goods manufacturers require special adhesive or installation systems, their requirements supersede these recommendations. In this situation, contact your Maxxon applicator to determine the compatibility of products.

4) Finish floor goods may be damaged by impact, rolling or static loads (stiletto heels, for example) that exceed the flooring manufacturer's recommendations. Maxxon Corporation will not accept responsibility for damage resulting from these conditions. Warranties for these conditions rest with the floor covering manufacturer.

Recommended adhesives are included in this brochure. Perform a sample installation to test bond compatibility.

Recommendations for Attaching Sheet Vinyl and Vinyl Composition Tiles

Prepare the underlayment according to Steps 1 and 2 on the cover of this brochure. Unless stated otherwise, Step 2 (priming) is always recommended. If, however, a floor goods manufacturer recommends other procedures and products, their requirements supersede these recommendations.

Installations Over Radiant Floor Heating

The vinyl industry recommends that the floor surface temperature never exceed 85 °F (29 °C). Floor temperature can affect open time and working time of adhesive. Lower the floor temperature during adhesive and tile installation.

Solarbrite All-Vinyl Tile

Prepare the underlayment according to Steps 1 and 2 on page 1. Apply tile according to Solarbrite Adhesive Program.

Recommendations for Attaching Ceramic, Quarry and Marble Tile

Level-Right® Cementitious Underlayments

For Level-Right®, Level-Right® FS-10, and Level-Right® Plus Self-Leveling Floor Underlayments, ceramic, quarry or marble tile can be thin-set 2–4 hours after the pour, or as soon as the underlayment can be walked on.

Maxxon® Gypsum Underlayments

For all Maxxon gypsum floor underlayments, prepare the underlayment according to Steps 1 and 2 on the cover of this brochure.

Maxxon recommends installing one of the following anti-fracture membranes between the underlayment and tile. The anti-fracture membrane helps eliminate tile cracking caused by structural movement and acts as a waterproofing membrane. **See Detail A**

The Maxxon underlayment must be dry before the installation of these membranes unless otherwise stated by the membrane manufacturer.

Follow the respective manufacturer's recommendations for installation of the membrane and of the latex modified thin set.

Anti-Fracture & Waterproof Membrane Manufacturers

Badger Cork (StressCork)	(800) 255-2675
Bonsal (WP-6000 Waterproof Crack Isolation Membrane)	(800) 738-1621
Bostik, Inc. (Hydroment Ultra-Set) (Natural Cork)	(800) 726-7845
Carlisle Waterproofing (CCW Under-Tile Membrane)	(800) 338-8701
C-Cure (Pro Red 963) (Uniflex) (UltraCure)	(800) 895-2874
Composite Corp. (Composeal Gold)	(800) 221-1056
Custom Building Products (LevelQuik Waterproof Anti-Fracture Membrane) (Jamo Waterproof Membrane)	(800) 272-8786
Flextile (WP-980 Waterproof Anti-Fracture Membrane)	(800) 699-3623
Laticrete International (Laticrete 9235 Membrane)	(800) 243-4788 (203) 393-0010
Mapei (PRP - M19) (PRP 315) (Planicrete W)	(800) 992-6273
Mer-Kote Products (Mer-Krete BFP) (Mer-Krete Hydro-Guard 2000)	(800) 851-6303 (213) 775-2461
NAC Products (EBC Membrane) (Strata-Flex)	(800) 633-4622 (330) 644-3117 www.nac-anti-fracture.com
Noble Company (Nobleseal TS)	(800) 678-6625 (616) 842-7844
Pasco (Baseline Anti-Fracture & Waterproof Membrane)	(800) 421-2053 (800) 540-1136 (in California)
Protecto Wrap (AFM Anti-Fracture Membrane)	(800) 759-9727
Schluter Systems, Inc. (Schluter Ditra Matting)	(800) 472-4588
TEC (TA 329 Crack Isolation) (TA 324 Triple Flex Waterproofing & Crack Isolation Membrane)	(800) 323-7407

Expansion Joints

If expansion joints are needed, follow the procedures and installation requirements of specification EJ171 in the *Handbook for Ceramic Tile Installation*. This handbook is published by the Tile Council of America. A copy is part of the Sweet's Catalog File

under section 09300/TIL, or call the TCA at 864-646-8543, or view their website www.tileusa.com.

Recommendations for Attaching Laminated and Parquet Wood Flooring

Prepare the underlayment according to Steps 1 and 2 on page 1.

Glue-Down Installations

Maxxon® Corporation recommends these adhesives: Bostik Ultra-Set™ Hardwood Adhesive, Bostik's Best Adhesive, Bostik's Fast-tac or Franklin PS 611, LS 711, 811 or 911 by Franklin Chemical Industries. Other adhesives may also be compatible. Before applying any adhesive, make sure the underlayment is clean and has passed a dryness test. Apply primers and adhesives according to the manufacturer's instructions. If you have any questions about the compatibility of primers and adhesives perform a small test patch installation. Let the test area set for 72 hours before removing the flooring.

Adhesive	Primer
Bostik Ultra-Set Hardwood Adhesive	Hydroment #425 Multi-Purpose Acrylic Admixture
Bostik's Best Adhesive	Hydroment #425 Multi-Purpose Acrylic Admixture
Franklin PS611	Franklin Concrete Primer*
Franklin LS711	Franklin Concrete Primer*
Franklin 811	Franklin Concrete Primer*
Franklin 911	Franklin Concrete Primer*

*This is the preferred primer, however, Maxxon Overspray is an acceptable alternative.

Glue-Down Installations Over Radiant Floor Heating

Glue-Down Laminated Hardwood

Glue-down laminated hardwood systems tend to be the most stable flooring systems for use with radiant heat. The cross-plies of the flooring boards make the flooring very stable and resistant to excessive expansion and contraction. Many wood flooring manufacturers produce pre-finished, square-edge laminated hardwood floors that are indistinguishable from nail-down systems. Since laminated systems are generally thinner than nail-down systems, the radiant system performance is improved due to lower resistance from the floor covering. **See Detail B**

Mechanical Attachment of Laminated and Parquet Wood Flooring

Follow the manufacturer's recommendations for installations over a cementitious underlayment.

Maxxon® Recommendations for Mannington Wood Floors

Type of Flooring

Adhesive

Gold Series	Ultra Spread 50 Mastic Adhesive
Silver Series	Ultra Spread 50 Mastic Adhesive
Bronze Series	Ultra Spread 50 Mastic Adhesive

Radiant heat: Mannington engineered wood flooring may be installed over radiant heated subfloors. The heating system must be turned off for 24 hours before installation and 24 hours after installation. The heating unit must also have a regulation system to limit temperatures to a maximum of 100 °F at the floor's surface.

**Maxxon® Recommendations for
DAP® Inc. Durabond Brand
Products Co.**
1-800-634-8382

**Floor Covering Adhesive
Carpet by Backing:**

Jute	LE-1000, LE-2000
Rubber	LE-1000, LE-2000
Action Bac (Latex & Polyurethane)	LE-9000, LE-8000, LE-7000, LE-6000
Unitary (Latex & Polyurethane)	LE-9000
Kangaback & KangaHyde	LE-9000
Lees Unibond/Hot Melt	LE-9000, LE-8000
Axminster/Wilton/Woven	LE-9000, LE-8000
Enhancer, Duralon	LE-9000, LE-8000

**Double Stick
Carpet Installation:**

Carpet To Pad	LE-6000 (Hot melt and unitary backings are excluded)
Pad To Sub-Floor (Pressure Sensitive)	LE-2PR
Pad To Sub-Floor (Permanent)	LE-8000

**Carpet Squares
by Backings:**

PVC & Polyurethane Cushion	LE-2PR
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Resilient Tile:

Solid & Laminated Vinyl	LE-4000
VCT & Asphalt	LE-5000

Sheet Goods:

Mineral & Synthetic Felt	LE-3000, LE-7000
Vinyl Backed, Full Spread Only	LE-4000

**Recommendations for Attaching
Floating Floors**

“Floating Floors”

Follow the manufacturer’s recommendations for installations over a cementitious underlayment.

**“Floating Floors” Over
Radiant Floor Heating**

Flooring boards are glued edge to edge and floated on a 1/8" (3 mm) foam pad. Since the flooring is laminated, it is a very stable system. Radiant system performance is about as good as with glue-down laminate systems. The foam pad adds some additional resistance, but the floating floor laminates are generally thinner than glue-down laminates so the net performance effect is similar. **See Detail C**

**Recommendations for
Attaching Solid Wood Flooring**

Prepare the underlayment according to Steps 1 and 2 on the cover of this brochure.

Mechanical Attachment

Attach solid wood flooring according to the instructions published by the National Oak Flooring Manufacturers Association, Inc. (NOFMA). Call NOFMA at 901-526-5016, or view their website at www.nofma.org.

**Mechanical Attachment Over
Radiant Floor Heating**

Nail-Down Sleeper System

With this system, 2"x 4" (50 mm x 101 mm) sleepers are installed directly on the subfloor and tubing is installed between the sleepers. The spaces are then filled with approved Maxxon underlayment to provide a thermal mass. Once the underlayment has dried, a vapor barrier is laid down and the flooring boards are nailed directly into the nailing sleepers that were installed on the subfloor. The advantage of this system is that the flooring creates minimal insulation above the heating system. The disadvantage is that the flooring can only be nailed to a sleeper which may not provide enough fastening. **See Detail D**

Single-Layer Nail-Down System

The 2"x 4" (50 mm x 101 mm) sleepers, radiant system tubing and approved Maxxon underlayment are installed as above. Once

the underlayment has dried, a vapor barrier is laid down and 3/4" (19 mm) ACX plywood is nailed to the sleepers. The wood flooring is then installed in a conventional fashion to the plywood. Care must be taken to prevent nails from penetrating into the underlayment and puncturing a tube. **See Detail E**

Dual-Layer Nail-Down System

This system is considered a floating floor. The radiant system tubing and approved Maxxon underlayment are installed conventionally. Once the underlayment is dry, place a vapor barrier and lay 1/2" (13 mm) ACX plywood on top of the underlayment, alternating directions. Spread a thin layer of adhesive and screw a top layer of 1/2" (13 mm) ACX plywood to the previous layer. Leave 1/16" to 1/8" (1.5 mm to 3 mm) gaps between all sheets and put the ACX side down on the bottom layer and up on the top layer. The wood flooring is then installed in a conventional fashion to the plywood. Care must be taken to prevent nails from penetrating into the underlayment and puncturing a tube. **See Detail F and F2**

When laminated, parquet or solid wood floors are installed over radiant heating systems, the maximum floor temperature should never exceed 85 °F (29 °C).

Maxxon® Recommendations for W. W. Henry Adhesives

1-800-232-4832

Type of Floor Covering W. W. Henry Product #

Commercial Carpet	251
Carpet Pad, Tiles	630
Vinyl Sheet Goods	234
Sheet Goods And Carpet	270
Sheet Goods And Carpet	356
Vinyl Backed Carpet	234
Tack Strip	421
Vinyl Composition Tile	130
Vinyl Composition Tile	430
Vinyl and Wood Parquet	660
Carpet & Felt Backed Resilient Sheet Goods	256
Indoor Carpet	170
Interior Carpet	478
Felt Backed Sheet Goods	278
Wood Parquet	416

NOTE: If Maxxon Overspray is unavailable, utilize W. W. Henry #336 as follows: Mix one part by volume of clean water and apply the resultant mixture at a rate of approximately 300 sq. ft. per gallon (27.87m²).

Recommendations for Attaching Carpet and Pad

Mechanical Attachment of Tackless Strips Over Wood Subfloors

If the underlayment is 3/4" (19 mm) thick, use "Acoustical Concrete" tackless strips like #20-451 manufactured by Roberts Consolidated Industries. If the underlayment is thicker than 3/4" (19 mm), use filler nails every 12" to 18" (305 mm to 457 mm) o.c. Use a filler nail long enough to penetrate at least 1/4" (6 mm) into the subfloor.

Mechanical Attachment of Tackless Strips Over Concrete

1) Use standard tackless strips with concrete nails every 18" to 24" (457 mm to 609 mm). Use a concrete nail long enough to penetrate through the underlayment a minimum of 1/4" (6 mm) into the subfloor.

2) Use an air compressor-driven automatic nailer to install diamond point nails through the tackless strip and underlayment. One type of nailer is the Duo-Fast Coil Gun (Models 1N-123, 1N-124, 1N-125) and 1 1/2" (32 mm) Duo-Fast #054 nails.

When Maxxon® underlayments have been poured over expanded or extruded polystyrene, mechanical attachment of tackless strips is not recommended.

Glue-Down Attachment of Tackless Strips

Prepare the underlayment according to Steps 1 and 2 on the cover of this brochure. The following products are compatible with Maxxon underlayments:

- Chemrex CX-948 1-800-433-9517
- Roberts 0167 Carpet Gripper Cement
- Hydroment 900 manufactured by Bostik
- Polyseamseal All Purpose Adhesive manufactured by Darworth Co.

Glue-Down Attachment of Carpet and Pad

Prepare the underlayment according to Steps 1 and 2 on the cover of this brochure. Maxxon underlayments can be used with many different carpets, carpet pads, and adhesives. Follow manufacturer's recommendations for adhesives.

Perform a sample installation to test bond compatibility.

Free-Lying Carpet Modules

Prepare the underlayment according to Steps 1 and 2 on the cover of this brochure. **Step 2 is mandatory.** It is recommended the carpet modules be laid with 100% adhesive coverage.

Installing Carpet and Pads Over Radiant Floor Heating

In these installations, use a low R-value carpet cushion to allow proper heat transfer from the floor. Maxxon® Carpet Cushion is recommended.

It can be installed using any of the tackless methods previously described.

Recommendations for Attaching Wood Or Metal Base Plates

Mechanical Attachment

Shoot power-actuated nails through the base plate and into the wood or concrete subfloor. The nail should be long enough to penetrate at least 1/2" (13 mm) into the subfloor. If the underlayment is too thick for the nails to penetrate the subfloor, use one of the following adhesives in addition to nailing:

- Chemrex CX-948 1-800-433-9517
- Hydroment 900 manufactured by Bostik.
- Polyseamseal All Purpose Adhesive manufactured by Darworth Co.
- PL 400 manufactured by Contech
- Any construction grade adhesive suitable for use with a cementitious underlayment.

Before applying any adhesive, prepare the underlayment according to Steps 1 and 2 on the cover of this brochure.

Attaching Base Plates Over Radiant Floor Heating

Base plates should not be mechanically fastened to the floor. Use one of the adhesives listed under Mechanical Attachment.

Maxxon® Recommendations for APAC® All Purpose Adhesive Co. 1-800-747-APAC

Seal Maxxon Underlayments With APAC 650 Latex Sealer Diluted 1:1 With Water

Entry Level Multi-Purpose Mastic	APAC 140
Felt Backed Sheet Vinyl Adhesive	APAC 240
General Purpose Multi-Purpose Adhesive Premium Grade	APAC 440SF
Pressure Sensitive Acrylic Adhesive For Carpet Squares & Pad	APAC 610
Latex Milk Additive To Strengthen Floor Patch	APAC 650
Cove Base Adhesive	APAC 750
Wet Lay Adhesive For Hot Melt Backed Carpet	APAC 2000
Super Wet Lay Adhesive For Hot Melt Backed Carpet	APAC 2001
Carpet & Pad Adhesive	APAC 4920

All are solvent free and safe for the environment. APAC 2000, 2001, and 440SF are suitable for carpet backings made from jute, rubber sponge, foam, woven, polypropylene, actionback, hot melt back, latex unitary, treated urethane, Enhancer I, II, III, and Plus.

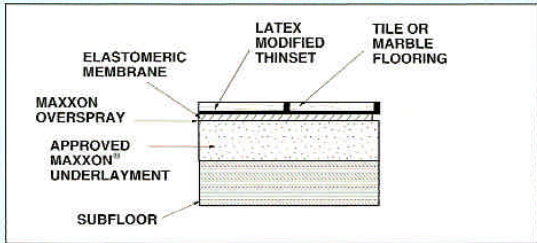
Feltback Sheet Vinyl	APAC 240
Resilient Tile & Most Forms of Carpeting	APAC 440 APAC 440SF
Asphalt, Rubber, And Vinyl Composition Tiles	APAC 510 APAC 530
Acrylic Pressure Sensitive for Carpet Squares	APAC 610
Contact Cement Brush Grade	APAC 616
Contact Cement Solvent Type for Tack Strip	APAC 617

Maxxon® Recommendations for DriTac® Waterbased Adhesive 1-800-394-9310

Floor Types:	Adhesive for all floor types:
Wood Laminated Wood Plank Wood Parquet Foam Backed Parquet Acrylic Impregnated Wood	DriTac 6200 Premium Wood & Vinyl Tile Adhesive
Vinyl Tile: Solid Vinyl Tile Vinyl Composition Tile	
Rubber Rubber Tile	
Cork Cork Tile	
Terrazzo Composite Terrazzo Tile	
Carpet Vinyl Backed Carpet Tile	

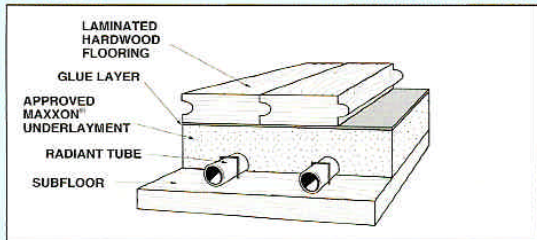
Installation Details

DETAIL A TILE/MAXXON®UNDERLAYMENTS

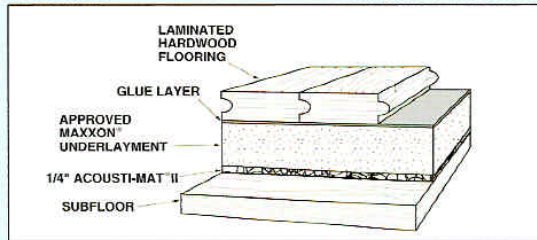


Wood Flooring over Radiant Floor Heat

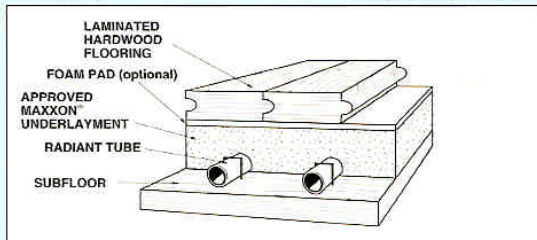
DETAIL B LAMINATED FLOOR



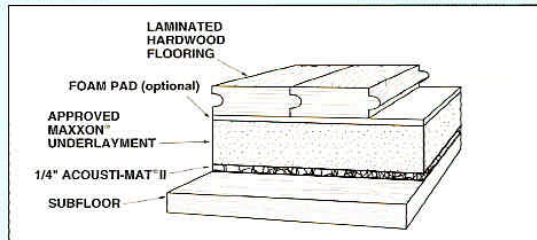
DETAIL G LAMINATED FLOOR



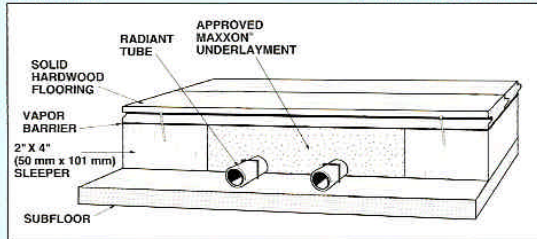
DETAIL C FLOATING FLOOR



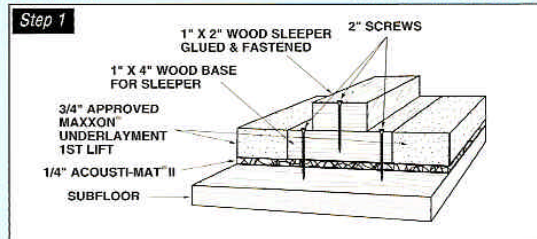
DETAIL H FLOATING FLOOR



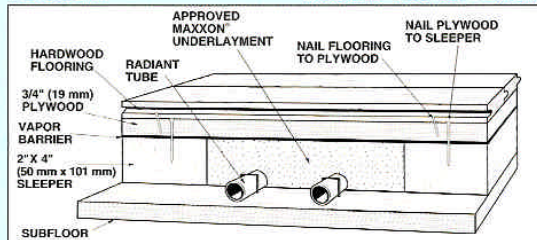
DETAIL D SLEEPER SYSTEM



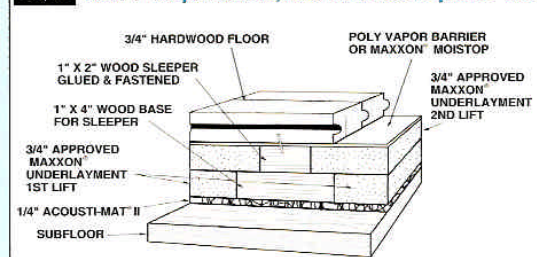
DETAIL I SLEEPER SYSTEM



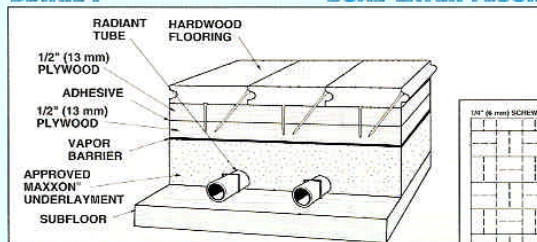
DETAIL E SINGLE-LAYER FLOOR



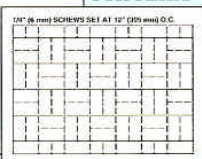
Step 2 After 1st lift pull screws, then fill holes and pour 2nd lift.



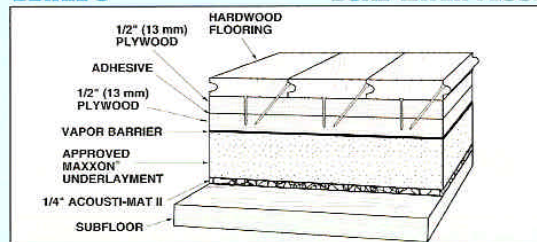
DETAIL F DUAL-LAYER FLOOR



DETAIL F2 PLYWOOD PATTERN



DETAIL J DUAL-LAYER FLOOR



**Maxxon® Recommendations for
Roberts Consolidated Industries Adhesive
1-800-423-9467**

Type of Backings & Other Materials

Recommended Adhesive

Pad (Underlay-Cushion)	#4000 Or #4002 (Non-Flammable)
Smooth-Edge Carpet Gripped (Tackless Strip)	#0167 Or Nail As Recommended (nail spacing should be no more than 5" (127 mm) apart)
(Standard 20-131 Or Acoustical 20451)	

Carpet

Polypropylene Secondary	High Traffic For All Listed
A. Poly Bac II	300, 900, 3095, 7000
B. Action Bac	Moderate Traffic For All Listed
C. Typar	200, 700, 3075, 3085
D. Duon	
E. Any Of The Above Laminated By	
Dupont's Hot Bac System	
Latex Foam	
Rubber Foam	
Urethane Foam - Kangaback	
Urethane Foam - Dow	
Vinyl Foam & PVC Precoat	Max 300, 2350, 3000

Maxxon® Recommendations for Armstrong Products

Armstrong Floor Covering

Armstrong Adhesive

Residential Felt Backed	
(Etchings, Guild (Quest Exclusive) Stencil Craft)	S-325
(Rhythms, Starstep, Memories, Initiator FHA Apartment One)	S-235, S-252, S-254
*Interflex	
(Voyager (Quest Exclusive), Traditions, Successor)	S-665, S-670
Commercial Felt Backed	
(Commencement Corlon, Classic Corlon, Crosstown Corlon)	S-235 (S-200 At Seams)
Commercial Vinyl Backed	
(Multitech, Translations,**Medintech)	S-575, S-580
(Safeguard)	S-575 (Heat Weld)
(Safeguard Design)	S-230 (At Perimeter), S-575/S-230, S-580
(Safeguard Hydro)	S-575/S-230, S-580
Tile	
(Imperial Texture, Multicolor, Canvas, Stonetex Supreme,	
Companion Square, Feature Tile/Srips, Safety Zone)	S-89, S-515, S-700, S-750
(Vinyl No-Wax (Dry Back))	S-750
(Urethane No-Wax (Dry Back))	S-89, S-700, S-750
Static Dissipative Tile (SDT)	
(Excelon SDT)	S-202
Felt-Backed	
(Commission)	S-235, S-252, S-254 (S-580 In Cove Areas Only)
Step Master	
(Step Master Safety Zone)	S-230

* Follow Armstrong manufacturer's recommendations for Securabond Systems

** This vinyl, used in hospitals and nursing homes, is only to be applied over Dura-Cap,Therma-Floor, Level-Right, Level-Right FS-10, Level-Right Plus, or Commercial Topping™.

Note: Maxxon Underlayments can be sealed using Armstrong S-185 Latex Primer in lieu of Maxxon Overspray

Maxxon® Recommendations for Congoleum Products

Congoleum Floor Covering

Congoleum Adhesive

Forum Solids	AD-12 Latex
Vinyl Composition Tile Dryback D-I-Y Vinyl	AD-42 Clear Thin-Spread
Evolution Classic Touch	AD-52 Clear Thin-Spread
Forum Wood Plank	AD-72 Latex
*White Shield Felt Backing	3044 Premium Flooring
**Dynaflex Backing	3075
***Dynaflex Backing	3080

* Brightlife, Celestial, Cushionflor, Endurance, Flor-Ever, Foundations, Futura, Highlight, Medalist, Omega, Ovations, Sensation, SX Series, Triumph, Valufloor, Vinylcrest

** Highlight Flex, Ovations Flex, Valufloor Flex, (Nonporous Subfloor)

*** Highlight Flex, Ovations Flex, Valufloor Flex, (Porous Subfloor)

Maxxon® Recommendations for Mannington Products

Mannington Floor Covering

Mannington Adhesive

Pro-Bac	V-31
Perimiflex	V-61
Commercial Grade Resilient Sheet	V-81 (non-flammable)
Commercial Bio-Spec Vinyl Blocked	V-82 (non-flammable)

Notice: These procedures and recommendations are current with the Maxxon Quality Assurance Department as of April, 2003. Any questions concerning the context should first be addressed to your Maxxon applicator.



For more information:
1-800-356-7887
E-mail: info@maxxon.com
http://www.MaxxonCorporation.com

Maxxon® Corporation
P.O. Box 253 • 920 Hamel Road
Hamel, Minnesota 55340 USA
1-763-478-9600 • FAX: 1-763-478-2431

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